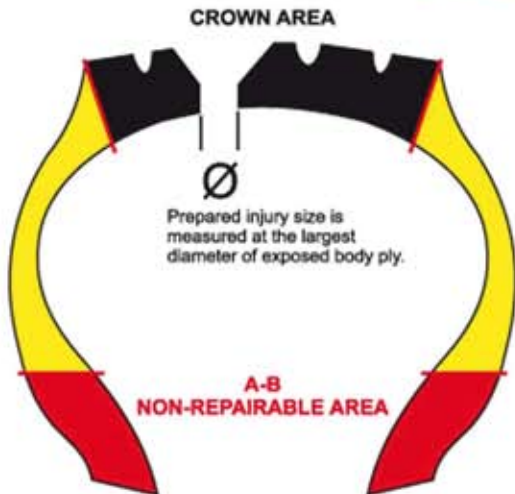


TRUFLEX/PANG Bias Repair Chart



A-B NON-REPAIRABLE AREA

7.00-8.75	3 1/4", 80mm
9.00-14.00	4", 100mm
16.00-18.00	5", 125mm
21.00-27.00	6", 150mm

The above dimensions are guidelines only.

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TRACTOR A-B NON-REPAIRABLE AREA

Section Width	A-B Dimension
14.9-20.8 (215-520)	4", 100mm
23.1 & Larger (600 & Larger)	5", 125mm

The above dimensions are guidelines only.

CHART INSTRUCTIONS: For proper repair unit selection, determine the size of the injury in the tire by measuring largest cord area removed. Locate the correct injury size along the top row of the chart. Now locate the tire's ply rating (load range) along the left column of the same chart. The repair unit number shown in the box where these intersect is the correct repair unit to use.

NOTE: THIS SECTION REPAIR CHART IS ONLY A GUIDELINE. LOAD, SPEED AND APPLICATION OF THE TIRE CAN AFFECT THE LIMITATIONS OF SECTION REPAIRS.

CAR, TRUCK AND EARTHMOVER
SIZE OF INJURY – TREAD, SHOULDER AND SIDEWALL



PLY RATING (LOAD RANGE)	mm	8	10	13	20	25	40	50	65	75	100	125	150
	inches	1/4"	1/4"	1/2"	1/2"	1"	1 1/2"	2"	2 1/2"	3"	4"	5"	6"
4 (B)		1	1	2	3	3	4	5					
6 (C)		1	1	2	3	3	4	5	6				
8 (D)		1	2	3	3	4	4	5	6				
10 (E)		1	2	3	3	4	5	6	6	7	8		
12 (F)		1	2	4	4	4	5	6	6	7	8		
14 (G)		1	3	4	4	5	6	6	7	7	8	10	
16 (H)		1	4	4	5	5	6	6	7	7	8	10	
18 (J)		1	4	5	5	6	6	7	8	8	9	10	
20 (L)		1	4	5	5	6	7	8	8	9	9	10	
22 (M)		1	4	6	6	7	8	8	8	9	10		

FARM, TRACTOR, SKIDDER
SIZE OF INJURY – TREAD, SHOULDER AND SIDEWALL



PLY RATING (LOAD RANGE)	mm	6	8	10	13	20	25	40	50	65	75	100	125	150	175	200	225	250
	inches	1/4"	1/4"	1/2"	1/2"	1"	1"	1 1/2"	2"	2 1/2"	3"	4"	5"	6"	7"	8"	9"	10"
4 (B)		1	1	1	2	3	3	4	5	T-0	T-0	T-1	T-2	T-2	T-3	T-3		
6 (C)		1	1	1	2	3	3	4	5	T-0	T-0	T-1	T-2	T-2	T-3	T-3		
8 (D)		1	1	2	2	3	4	4	5	T-0	T-0	T-1	T-2	T-2	T-3	T-3	T-6	T-7
10 (E)		1	1	2	3	3	4	5	6	T-1	T-1	T-4	T-5	T-5	T-6	T-6	T-7	T-7
12 (F)		1	1	2	4	4	4	5	6	T-4	T-4	T-4	T-5	T-5	T-6	T-7	T-7	T-7
14 (G)		1	1	4	4	4	5	6	6	T-4	T-5	T-5	T-5	T-6	T-7	T-7	T-7	*
16 (H)		1	1	4	4	5	5	6	6	T-5	T-5	T-5	T-6	T-6	T-7	T-7	*	*
18 (J)		1	1	4	5	5	6	6	7	T-5	T-5	T-6	T-6	T-7	*	*	*	*

* FOR INJURIES LARGER THAN INDICATED ON THIS CHART OR FOR TIRES WITH PLY RATINGS HIGHER THAN 18, REFER TO THE BIAS SKIDDER REPAIR CHART.

***REINFORCEMENT REPAIRS**
SIZE OF INJURY – TREAD, SHOULDER AND SIDEWALL



PLY RATING (LOAD RANGE)	mm	10	13	20	25	40	50	65	75	100	125	150
	inches	1/4"	1/2"	1/2"	1"	1 1/2"	2"	2 1/2"	3"	4"	5"	6"
8-12 (D-F)		1	2	3	3	4	4	5	6	7	8	
14-18 (G-J)		1	2	4	4	5	5	6	6	7	8	
20-22 (L-N)		2	4	5	5	6	6	7	7	8	9	

* INJURIES THROUGH 25%, BUT LESS THAN 75% OF THE BODY PLYS REQUIRE BOTH HOLE FILLING MATERIAL AND REINFORCED REPAIR UNIT TO BE INSTALLED INSIDE THE TIRE.

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